

## How to use and install the online print driver?

Online printing need to connect computer to the 3D printer by data cable. The printer cannot be powered off in the printing process, and the computer cannot sleep or go screensaver, or the data transmission will be failure, it is inconvenient to use, we do not advise users to print model by this way.

It is recommended to turn off the anti-virus software before installing the driver to prevent the accidental and cause the installation to fail.



1. Connecting computer to the printer by USB cable.



2. Install the online driver and choose the CH340 file in the description folder(only after successful connection, the anti-virus software may report poison, add trust).

Machine Expert Help		Accessed to the second						
Load model file	CTRL+L	Print window		Filament settings	Filament settings			
Save model	CTRL+S	Printing window	type Pronterface UI	<ul> <li>Density (kg/m3)</li> </ul>	1240			
Reload platform	F5		31 <b>A</b>	Cast (arise line)	0			
Clear platform	CTRL+D	Colours		Cost (price/kg)	0			
Print	CTRL+P	Model colour		Cost (price/m)	0			
Save GCode	CTRL+G			SD Card settings	SD Card settings			
Show slice engine log		Language		So card seconds				
Onon Brofile		Language	English	Auto detect SD card drive				
Cave Profile		Longoogo	Linghort	Base folder to replicate on S	D card C:\Users\Adminis			
Load Profile from GCode				Cura settings				
Preferences	CTRL+,			Check for updates				
Machine settings				Send usage statistics	$\checkmark$			
Recent Model Files				Ok				
Recent Model Flies								



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3. Choose "File"  $\rightarrow$  "Preferences", Choose "Pronterface UI" and click "OK".

Load model file	CTRI +1						
Save model	CTRL+S	Machine settings		Printer head size			
Reload platform	F5	E-Steps per 1mm filament	: 0		Head size towards X min (mm)	0.0	
Clear platform	CTRL+D	Maximum width (mm)	300		Head size towards Y min (mm)	0.0	_
Print	CTRL+P	Maximum depth (mm)	300		Head size towards X max (mm)	0.0	
Save GCode	CTRL+G	Maximum height (mm)	400		Head size towards Y max (mm)	0.0	
Show slice engine log		Extruder count	1	~	Printer gantry height (mm)	0.0	
Open Profile		Heated bed			Communication settings		
Save Profile		Build area shape	Square	~	Serial port	COM1	
Load Profile from GCode		GCode Flavor	RepRap (Marlin/Sprinter)	~	Baudrate	115200	
Preferences	CTRL+.						
Machine settings							
Recent Model Files	>						
Pacant Drofila Filas							

4. Choose "File"  $\rightarrow$  "Machine Settings", Select max number at serial port, Baudrate is 115200.



We can click on the gray ring on the window to control the motion of the XYZE axis. "0.1, 1, 10, 100" are the each amount of motion. The text box in the lower right corner can be input G code to control. If you are not familiar with it, please do not change anything. Click "Print" to start printing. Please be careful during printing to avoid printing failure.

\*If you cannot connect properly, please install the corresponding driver or download the third-party driver software.